



GM 4L80E 90-On Overdrive Clutch PowerPack®

031758HP Kit Contents:

Qty.	Alto Part #	Alto Description
5	031748-200	.080" (2.00mm) Friction Disc Overdrive PowerPack®
5	031723K152	.059" (1.52mm) Kolene Steel Plate Overdrive PowerPack®

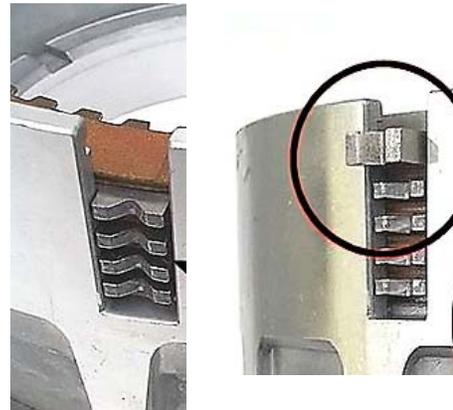
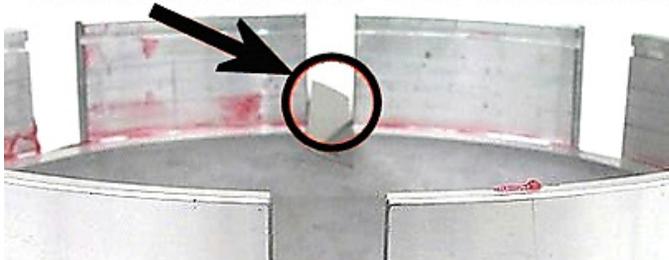
Installation Instructions

This kit is designed to change the capacity of the GM 4L80E overdrive clutch pack, from 4-friction disc to 5-friction disc. To insure proper operation soak friction plates in ATF for at least 20 minutes.

Stack-Up

Start the stack-up procedure by installing an externally splined steel plate into the housing, continue stack-up by alternately installing the remaining friction disc and steel plates, ending in a friction disc. (5 frictions and 5 steels) Make sure the notched steel lug sits in the narrower groove in the housing, opposite the retaining bolt hole. Install pressure plate with the notch in the same location as the steel plates. Install snap ring.

This slot narrower than all others.



Clutch Pack Clearance

Measure clutch pack clearance between the snap ring and the pressure plate, .040" to .100" (1.015mm to 2.540mm) Adjust clearance with selective pressure plates.

